

# Work Order ID 74389

Thursday, September 29, 2011 11:36:59 AM



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Item ID: D206-642-113

Revision ID:

Item Name: Skidtube LH

Start Date: 9/29/2011 Start Qty: 1.00

Required Date: 10/20/2011 Req'd Qty: 1.00

Reference:

Approvals: Process Plan: MF Date: 11-09-29 Tooling: \_\_\_\_\_ Date: \_\_\_\_\_  
QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Run Start \_\_\_\_\_  
Stop \_\_\_\_\_

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN-D206-642	O								

100

0.00



DC

Document Control

DOCUMENT CONTROL

Memo

Photocopy bluefile & type labels per PPP206-642-113 CHG001

0.00

*Sulu/18*

110

Pick Kit

0.00



Packaging

Packaging

Memo

0.00

*Pick/18*

120

QC4- 100% Inspect kits for completeness

0.00



QC

Quality Control

Memo

0.00

*Sulu/18*

*(CC)*

**B73872 LH1**

**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

**Work Order ID 74389**

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Item ID: D206-642-113

Accept



Setup Start



Revision ID:

Stop



Item Name: Skidtube LH

Start Date: 9/29/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 10/20/2011 Req'd Qty: 1.00



Customer:

Reference:

Run Start



Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Stop



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 	Packaging	0.00							
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPPD206-642-113 Location: _____ PPP Rev: <u>  A  </u>								
140 	QC21- Final Inspection - Work Order Release	0.00							
QC	Memo	0.00							
Quality Control									

*[Signature]*  
11/10/18

11/10/19 *[Signature]*

MF  
11-10-18

**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Picklist Print

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Work Order ID: 74389



Parent Item: D206-642-113



Parent Item Name: Skidtube LH

Start Date: 9/29/2011

Required Date: 10/20/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A 10.12.08 PER REV.N DD VERF:EC  
REV:B 11.09.23 ADDED K10111 DD VERF:EC

IPP

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D206-642-151 		Manufactured	No			110	Each	0.0000	1	1			
Replacement Skidtube K10111 		Manufactured	No			110	Each	0.0000	1	1			
Saddle, Skidtube 206													

73872

74176

11/10/12

**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Work Order ID 74389-NCR11-935

**\*74389-NCR11-935\***

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November-01-11 8:58:53 AM

Item ID: D206-642-113

Accept

**\*N900040100\***

Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: Skidtube LH

Start Date: 10/31/11 Start Qty: 1.00

**\*1\***

Cust Item ID:

Required Date: 11/01/11 Req'd Qty: 1.00

**\*1\***

Customer:

Reference:

Approvals: Process Plan: u Date: 11.11.01

Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start **\*NR1\***

QC: \_\_\_\_\_ Date: \_\_\_\_\_

SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN-D206-642	O								

105

0.00

**\*105\***

Eng

Memo

0.00

Engineering

-PULL FROM SHIPMENT (SO106009-PO#11889/64216)  
1 X D206-642-113 B74389

-REMOVE FROM KIT 10111 B74176  
QTY 2 D2661-1 B64559  
RETURN TO DART

-REPLACE WITH **74352**  
QTY 2 D2661-1 B  
REV.E

-REPACKAGE K- KIT, ENSURE KIT IS COMPLETE

Pre 11.11.03

120

QC4- 100% Inspect kits for completeness

0.00

**\*120\***

QC

Memo

0.00

Quality Control

ENSURE KIT IS COMPLETE

11.11.03

**SADDLE FIT CHECK COMPLETED**

11.11.03

# Work Order ID 74389-NCR11-935

November-01-11 8:58:53 AM

**\*74389-NCR11-935\***

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Item ID: D206-642-113      Accept      **\*N900040100\***      Setup Start **\*NS1\***  
Revision ID:      Stop **\*NS2\***  
Item Name: Skidtube LH  
Start Date: 10/31/11      Start Qty: 1.00      **\*1\***      Cust Item ID:  
Required Date: 11/01/11      Req'd Qty: 1.00      **\*1\***      Customer:  
Reference:

Approvals:      Process Plan:      Date:      Tooling:      Date:      Run Start **\*NR1\***  
QC:      Date:      SPC (Y/N):      Date:      Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID
130	Packaging	0.00	
<b>*130*</b>			
Packaging	Memo	0.00	
Packaging	RE-PACKAGE D206-642-113 USING NEW LABELS CHG002		
140	QC21- Final Inspection - Work Order Release	0.00	
<b>*140*</b>			
QC	Memo	0.00	
Quality Control	SCAN WITH ORIGINAL W/O B74389		

<b>DART</b> Dart Aerospace Ltd. 1270 ABERDEEN ST. HAWKESBURY, ONT. CANADA K6A 1K7		TC APPROVAL # 09-09 TEL: 1-613-632-5200	
P/N	D206-642-113	CHG	CHG001
DESC	Skidtube Assembly	STC	SH98-4
LOT	B74389	STC	SA00475SE
MODEL	Bell 206A/B	STC	
PATENTS: US # 5735461 CA # 2222184 EUROPEAN NO. # 0828655		MADE IN CANADA      D2729-2	

PMJ 11.11.03  
H 11.11.03

11/11/08  
11-11-08  
P